



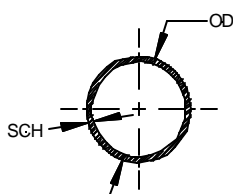
## Welded Un-annealed Austenitic Stainless Steel Pipe Product ( ASTM A 778 )

DAYCO offers Welded Un-annealed Austenitic Stainless Steel tubular products which meet ASTM A 778 requirements. Specializing in grades 304/304L and 316/316L DAYCO can provide Round Pipe in standard lengths of 20' and 24'. This material is intended for low and moderate temperature and corrosive services where heat treatment is not needed for corrosive resistance.

We can also provide Cut-To-Length product utilizing a Just-In-Time (J.I.T.) stocking program.



Round Pipe should be specified as follows:



- Quantity (Feet).
- Name of Material
- Straight Seam or Spiral Butt Seam
- Grade designation (when not given default will be TP304)
- TP304/TP304L, TP316/TP316L
- Size, OD and Schedule No. then Length.
- Supplementary Requirements Ref. ASTM 778 S1 to S5
- Specification designation & End Use.
- Special requirements / Special packing / Special marking.
- Certification, Mechanical and or Chemical test reports.

Nominal Diameter			SCH-5S			SCH-10S			SCH-40S		
DN (mm)	NPS (In)	O.D. (In)	Wall (In)	Weight (Lb/Ft)		Wall (In)	Weight (Lb/Ft)		Wall (In)	Weight (Lb/Ft)	
				TP304/L	TP316/L		TP304/L	TP316/L		TP304/L	TP316/L
8	1/4	0.54				0.065	0.3354	0.3354	0.088	0.4293	0.4293
10	3/8	0.68				0.065	0.4293	0.4293	0.091	0.5701	0.5768
15	1/2	0.84	0.065	0.5433	0.5433	0.083	0.6748	0.6841	0.109	0.8585	0.8652
20	3/4	1.05	0.065	0.6909	0.6909	0.083	0.8652	0.8720	0.113	1.1402	1.1470
25	1	1.31	0.065	0.8787	0.8787	0.109	1.4152	1.4287	0.133	1.6970	1.7037
32	1-1/4	1.66	0.065	1.1201	1.1268	0.109	1.8244	1.8378	0.140	2.2939	2.3140
40	1-1/2	1.90	0.065	1.2878	1.2945	0.109	2.1061	2.1195	0.145	2.7433	2.7567
50	2	2.38	0.065	1.6165	1.6299	0.109	2.6628	2.6829	0.154	3.6890	3.7091
65	2-1/2	2.88	0.083	2.5018	2.5152	0.120	3.5683	3.5884	0.203	5.8488	5.8890
80	3	3.50	0.083	3.0585	3.0987	0.120	4.3732	4.4000	0.216	7.6463	7.7134
90	3-1/2	4.00	0.083	3.5079	3.5281	0.120	5.0238	5.0573	0.226	9.1890	9.2561
100	4	4.50	0.083	3.9573	3.9774	0.120	5.6677	5.7079	0.237	10.8659	10.9329
125	5	5.56	0.109	6.4122	6.4524	0.134	7.8476	7.9146	0.258	14.7561	14.8232
150	6	6.63	0.109	7.6463	7.7134	0.134	9.3902	9.4573	0.280	19.1159	19.2500
200	8	8.63	0.109	9.9939	10.0610	0.148	13.5488	13.6159	0.322	28.8415	28.9756
250	10	10.75	0.134	15.2927	15.4268	0.165	18.8476	18.9146	0.365	40.8476	41.1159
300	12	12.75	0.156	21.1951	21.3293	0.180	24.3476	24.5488	0.375	49.9675	50.3049
350	14	14.00	0.156	23.2744	23.4085	0.188	28.0366	28.1707			
400	16	16.00	0.165	28.1707	28.3720	0.188	32.0610	32.2622			
450	18	18.00	0.165	31.7256	31.9286	0.188	36.1525	36.3537			
500	20	20.00	0.188	40.1763	40.4451	0.218	46.4817	46.8171			
550	22	22.00	0.188	44.2683	44.5366	0.218	51.2439	51.5122			
600	24	24.00	0.218	55.9390	56.2744	0.250	63.9878	64.3903			
750	30	30.00	0.250	80.1525	80.6891	0.312	99.8049	100.4090			

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